

TAPPI ROLL NUMBERING SYSTEM

Ex: J8 5 0 A 31 01 1 M

Mill Identifier	Machine Letter or Number	Year	Month	Day	Jumbo/ Reel #	Set Number		Roll Position	
						Winder	Rewinder	Number Roll/Set	Roll Position ID
B8 Alma	A (9), B (10), C (14)	2020 0	January A	01-31	01-99	1	A	2	AZ
J9 Amos	6	2021 1	February B			2	B	3	AMZ
S3 Baie-Comeau	3, 4	2022 2	March C			3	C	4	ABYZ
E3 Calhoun	D (4)	2023 3	April D			4	D	5	ABMYZ
J8 Clermont	5	2024 4	May E			5	E	6	ABCXYZ
J3 Dolbeau	5	2025 5	June F			6	F	7	ABCMXYZ
F3 Gatineau	J (6)	2026 6	July G					8	ABCDWXYZ
NS Grenada	G (1)	2027 7	August H					9	ABCDMWXYZ
B6 Kénogami	7	2028 8	September J					10	ABCDEVWXYZ
L2 Thunder Bay	V (5)	2029 9	October K					11	ABCDEMWXYZ
			November L					12	ABCDEFUWXYZ
			December M					13	ABCDEFMUWXYZ
								14	ABCDEFGTUWXYZ
								15	ABCDEFGMTUWXYZ

