

Florida Operations



KEY STATISTICS (AS AT DECEMBER 31, 2020)

Workforce

Cross City	211
Hialeah	229
Sanford	67
Total employees	507
Indirect jobs*	1,648

Annual capacity

Tissue	56,000 short tons
Lumber/decking	185,000 mfbm

Economic impact (M US\$)

Payroll and benefits	\$ 28.9
Total cost of fiber	42.0
Amount spent to purchase energy	6.3
Amount paid in taxes	1.1
All other operating costs	43.9
TOTAL **	\$ 122.2

* Research by the Economic Policy Institute indicates that for every 100 jobs in the paper industry, 325 additional jobs are supported in supplier industries and in local communities due to the re-spending of wages.

** The total includes salaries and benefits, taxes and fees, and other operating expenses.

FACILITIES

- Hialeah/Miami: Tissue manufacturing and converting operation, distribution center, administrative offices
- Sanford: Tissue manufacturing and converting operation
- Cross City: Wood products facility

PRODUCTS MANUFACTURED

- Tissue
- Bath tissue
 - Towel
- Wood Products
- Dimensional lumber
 - Decking

Resolute Forest Products' Florida operations include two tissue mills and a lumber mill.

Tissue Operations

Resolute Forest Products is one of the few fully integrated tissue manufacturers in North America. We produce a wide range of bath tissue and towel products. Our facilities give us a well-established presence in retail and away-from-home tissue product manufacturing and are ideally situated to serve Eastern U.S. customers.

Our Hialeah and Sanford, Florida facilities have a combined annual production capacity of 56,000 short tons (50,802 metric tons) across three tissue machines and eight converting lines, and offer both virgin and recycled products in a range of grades.

Supporting Sustainability

- Our Florida tissue mills are certified to Good Manufacturing Practices (GMP, ISO-22716), Sustainable Forestry Initiative® (SFI®) and Forest Stewardship Council® (FSC®) chain of custody standards, in addition to being authorized to use the SFI Certified Sourcing label.
- Our Hialeah tissue mill recently received its EcoLogo certification after completing a comprehensive audit process in 2018. Products bearing the EcoLogo designation are certified for their reduced impact on the environment.
- The mill was also the proud recipient of the 2016 Tissue World Mill Award in the 'Most Energy-Aware Mill' category.
- In 2020, the Sanford mill completed its fourth consecutive year without a single, recordable injury, achieving the 750,000-hour mark without a recordable incident. Hialeah employees achieved the 250,000-hour milestone. For every 250,000 hours injury-free, Resolute rewards employees with an amount to donate to local organizations.

Florida Operations



Wood Products Operation

The Cross City sawmill operation manufactures decking and other specialty products for the construction industry, with customers located predominantly in the Southeastern U.S. The mill has an annual capacity of 185,000 mfbm.

The mill has a rich history in the region, where it has been in continuous operation since 1954. Founded as Suwannee Lumber Company, the mill operated as an independent mill until 2013 when it was sold to a private equity group. Material increases have allowed the site to grow to become one of the largest employers in the area. Resolute acquired the operation in February of 2020.

CONTACT INFORMATION

SANFORD

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HIALEAH

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CROSS CITY

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ABOUT US

Resolute Forest Products is a global leader in the forest products industry with a diverse range of products, including market pulp, tissue, wood products, newsprint and specialty papers, which are marketed in close to 70 countries. The company owns or operates some 40 facilities, as well as power generation assets, in the United States and Canada. Resolute has third-party certified 100% of its managed woodlands to internationally recognized sustainable forest management standards.