

# Calhoun (Tennessee) Mill



## KEY STATISTICS (AS AT DECEMBER 31, 2021)

### Workforce

Number of employees	<b>218</b>
Indirect jobs*	<b>709</b>

### Annual capacity

**66,000** short tons of premium tissue

### Economic impact (M US\$)

Payroll and benefits	\$ 21.9
Total cost of wood and recycled fiber	11.5
Amount spent to purchase energy**	4.2
Amount paid in taxes	1.0
All other operating costs	35.4
<b>TOTAL***</b>	<b>\$ 74.0</b>

## FACILITIES

- Calhoun: Tissue manufacturing and converting operation, pulp and paper mill (indefinitely idled)

\* Research by the Economic Policy Institute indicates that for every 100 jobs in the paper industry, 325 additional jobs are supported in supplier industries and in local communities due to the re-spending of wages.

\*\* Does not take into account the power supply from the on-site cogeneration plant.

\*\*\* The total includes salaries and benefits, taxes and fees, and other operating expenses, less electricity sale profits.

**R**esolute Forest Products' Calhoun mill, established in 1954, currently produces towel and tissue products for customers that include some of the country's largest retailers. Through the addition of the tissue operation at Calhoun, and in conjunction with additional tissue manufacturing and converting facilities in Florida and Maryland, Resolute is building a competitive integrated tissue business serving the North American market. In 2018, the mill added a new \$20-million distribution center to the operation.

## Expanding in the Tissue Market

Resolute's tissue operations in Tennessee, Maryland and Florida benefit from vertical integration. Tissue products are manufactured from virgin pulp or 100% recycled pulp sourced from the company's internal market pulp network. This approach allows for control over the production process - from material input to final product - ensuring precise control, cost competitiveness and consistent quality, while offering the flexibility and customization that customers demand.

## Supporting Sustainability

The Calhoun mill is committed to sustainability and has undertaken multiple initiatives:

- The Calhoun mill sources wood fiber and maintains chain-of-custody and controlled wood certificates under the standards of the Sustainable Forestry Initiative® (SFI®), Programme for the Endorsement of Forest Certification (PEFC) and Forest Stewardship Council® (FSC®). In 2020, the mill's tissue operation integrated the company's multisite chain-of-custody certified fiber tracking system for Resolute's network of tissue mills.
- Contributing to the company's success in reducing absolute direct and indirect greenhouse gas (GHG) emissions by 86% from 2000 levels, the mill has achieved an 81% reduction in scope 1 and 2 GHG emissions.

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## Supporting Sustainability, continued

- In 2021, the mill achieved the milestone of 500,000 hours without a recordable injury on two occasions. For every 250,000 injury-free hours, Resolute rewards the employees with an amount of money they donate to local organizations.
- The Calhoun operations are certified to the ISO 14001:2015 Environmental Management Standard and the ISO 9001 Quality Management Standard.
- The mill sponsors an employee-driven “Goodfellows” program that provides Christmas baskets, coats and toys for needy individuals in the surrounding area.

### CONTACT INFORMATION

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### ABOUT US

Resolute Forest Products is a global leader in the forest products industry with a diverse range of products, including market pulp, tissue, wood products and papers, which are marketed in over 60 countries. The company owns or operates some 40 facilities, as well as power generation assets, in the United States and Canada. Resolute has third-party certified 100% of its managed woodlands to internationally recognized sustainable forest management standards.

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